

DVS Technical Codes and Bulletins

DVS 1904-1	(2010-02)	Adhesive bonding of plastics in domestic installation – Requirements on plants and personnel	1
DVS 1904-2	(2010-02)	Adhesive bonding of plastics in domestic installation – Pipes and fittings – Adhesive bonding operation – Findings on adhesive-bonded joints	2
DVS 2200-1 Supplement 1	(2013-11)	Joining of plastics – Code letters and abbreviations – Welding processes	5
DVS 2201-1	(1989-02)	Testing of semi-finished products of thermoplastics – Bases – indications	9
DVS 2201-1 Supplement 1	(2004-10)	Testing of semi-finished products made of thermoplastics; Basics – indications – Material and abbreviation	13
DVS 2201-1 Supplement 2	(2004-10)	Testing of semi-finished products made of thermoplastics; Basics – indications – Directives for creep rupture curves of pipes	14
DVS 2201-1 Supplement 3	(2004-10)	Testing of semi-finished products made of thermoplastics; Basics – indications – Linear thermal expansion coefficients	15
DVS 2201-1 Supplement 4	(2004-10)	Testing of semi-finished products made of thermoplastics; Basics – indications – Dimension stability of semi-finished material after heating	16
DVS 2201-1 Supplement 5	(2006-10) Draft	Service life temperature time limits due to thermal ageing	17
DVS 2201-2	(1985-07)	Testing of semi-finished products of thermoplastics: Weldability – Test methods – Requirements	18
DVS 2202 Supplement 1	(2014-11)	Evaluation of imperfections in joints of thermoplastic materials to piping parts and panels – heated plate welding (HS, IR)	21
DVS 2202 Supplement 2	(2012-11)	Assessment of defects in joints between thermoplastics on piping parts and panels – Sleeve welding with an incorporated heating element (HM)	26
DVS 2202 Supplement 3	(2012-11)	Assessment of defects in joints between thermoplastics on piping parts and panels – Heated tool sleeve welding (HD)	31
DVS 2202-1	(2006-07)*	Imperfections in thermoplastic welding joints – Features, descriptions, evaluation	35
DVS 2203-1	(2003-01)	Testing of welded joints of thermoplastic sheets and pipes – Test methods – Requirements	62
DVS 2203-1 Supplement 1	(2010-08)	Testing of welded joints between panels and pipes made of thermoplastics – Requirements in the tensile test – Short-time tensile welding factor f_z	64
DVS 2203-1 Supplement 2	(2014-05)	Testing of welded joints between panels and pipes made of thermoplastics – Requirements in the tensile creep test – Tensile creep welding factor f_s	65

DVS 2290	(2012-04)	DVS® course for plastics laminators and adhesive bonders	1046
DVS 2291	(2010-12)	DVS® course for plastics adhesive bonders for pipe joints between PVC-U, PVC-C and ABS with solvent-based adhesives	1048

The dates indicate are the publication dates of the German editions.
 * Publication date of the English edition differs from the German edition.

DVS 2203-1 Supplement 3	(2012-06)	Testing of welded joints between panels and pipes made of thermoplastics – Requirements in the technological bending test – Bending angle / bending path	66
DVS 2203-1 Supplement 4	(2008-11)*	Testing of welded joints between panels and pipes made of thermoplastics – Requirements on shear and peeling tests for sleeve welding with an incorporated electric heating element (HM) and heated tool sleeve welding (HD) on pipes and fittings	77
DVS 2203-2	(2010-08)	Testing of welded joints between panels and pipes made of thermoplastics – Tensile test	80
DVS 2203-2 Supplement 1	(2010-08)	Testing of welded joints between panels and pipes made of thermoplastics – Low-temperature tensile test	83
DVS 2203-3	(2011-04)	Testing of welded joints between panels and pipes made of thermoplastics – Tensile impact test	85
DVS 2203-4	(1997-07)	Testing of welded joints of thermoplastics plates and tubes – Tensile creep test	87
DVS 2203-4 Supplement 1	(2001-12)	Testing of welded joints of thermoplastic sheets and pipes – Tensile creep test – Testing of socket joints	91
DVS 2203-4 Supplement 2	(2001-12)	Testing of welded joints of thermoplastic sheets and pipes – Tensile creep test – Testing of the resistance to slow crack growth using the Full Notch Creep Test (FNCT)	93
DVS 2203-4 Supplement 3	(2008-01) Draft	Testing of welded joints between panels and pipes made of thermoplastics – Tensile creep-rupture test – Checking of the demanded tensile creep-rupture welding factor and of the minimum service life of welded joints between polyethylenes (PE 80 and PE 100)	95
DVS 2203-5	(1999-08)	Testing of welded joints of thermoplastics plates and tubes – Technological bend test	104
DVS 2203-6	(2008-01)*	Testing of joints between polymeric materials – Shear and peeling tests	107
DVS 2203-6 Supplement 1	(2008-01)*	Testing of joints between polymeric materials – Torsion shear and radial peeling tests for joints executed by means of sleeve welding with an incorporated electric heating element and heated tool sleeve welding	109
DVS 2203-6 Supplement 2	(2008-01)	Testing of joints between polymeric materials – Testing of adhesive-bonded joints in the shear and peeling tests	113
DVS 2204-1	(2011-01)	Adhesive bonding of thermoplastics	116
DVS 2204-4	(2011-12)	Adhesive bonding of pipes and piping parts made of thermoplastics – Polyvinyl chloride (PVC-U)	127
DVS 2204-5	(2013-03)	Adhesive bonding of pipes and fittings made of thermoplastics – Chlorinated polyvinyl chloride (PVC-C)	132
DVS 2205-1	(2015-01)	Berechnung von Behältern und Apparaten aus Thermoplasten – Kennwerte	137
DVS 2205-1 Supplement 1	(2011-11)	Calculation of tanks and apparatus made of thermoplastics – Characteristic values of the polyethylene material group	142

DVS 2205-1 Supplement 2	(2013-09)	Calculation of tanks and apparatus made of thermo- plastics – values of the polypropylene material group	154
DVS 2205-1 Supplement 3	(2013-09)	Calculation of tanks and apparatus made of thermo- plastics – Characteristic values of the polyvinyl chloride material group	167
DVS 2205-1 Supplement 4	(2013-09)	Calculation of tanks and apparatus made of thermo- plastics – Characteristic values of the fluoropolymer material group	175
DVS 2205-1 Supplement 5	(2013-09)	Calculation of tanks and apparatus made of thermo- plastics – Reduction coefficients in the case of a media influence	194
DVS 2205-1 Supplement 6	(2013-02)	Calculation of tanks and apparatus made of thermo- plastics – Welding factors	204
DVS 2205-1 Supplement 7	(2013-02)	Calculation of tanks and apparatus made of thermo- plastics – Application examples	205
DVS 2205-2	(2015-01) Draft	Berechnung von Behältern und Apparaten aus Thermo- plasten – Stehende runde, drucklose Behälter	208
DVS 2205-2	(2011-01)	Calculation of tanks and apparatus made of thermo- plastics – Vertical round, non-pressurised tanks	223
DVS 2205-2 Supplement 1	(2003-11)*	Calculation of tanks and apparatus made of thermo- plastics – Welded stationary tanks in the case of installation in buildings	236
DVS 2205-2 Supplement 2	(2015-01) Draft	Berechnung von Behältern und Apparaten aus Thermo- plasten – Stehende runde, drucklose Behälter – Auffangvorrichtungen	244
DVS 2205-2 Supplement 2	(2011-01)	Calculation of tanks and apparatus made of thermo- plastics – Vertical round non-pressurised tanks – Collecting devices	252
DVS 2205-2 Supplement 3	(2015-01) Draft	Berechnung von Behältern und Apparaten aus Thermo- plasten – Stehende runde, drucklose Behälter – Flachdächer	260
DVS 2205-2 Supplement 3	(2010-01)	Calculation of tanks and apparatus made of thermo- plastics – Vertical round, non-pressurised tanks – Flat roofs	264
DVS 2205-2 Supplement 4	(2015-01) Draft	Calculation of tanks and apparatus made of thermo- plastics – Vertical round non-pressurised tanks – Flat-bottomed tanks in earthquake regions	268
DVS 2205-2 Supplement 4	(2013-02)	Calculation of tanks and apparatus made of thermo- plastics – Vertical round non-pressurised tanks – Flat-bottomed tanks in earthquake regions	277
DVS 2205-2 Supplement 5	(2015-01) Draft	Calculation of tanks and apparatus made of thermo- plastics – Vertical round non-pressurised tanks – Vertical-skirt tanks in earthquake regions	285
DVS 2205-2 Supplement 5	(2013-02)	Calculation of tanks and apparatus made of thermo- plastics – Vertical round non-pressurised tanks – Vertical-skirt tanks in earthquake regions	292

DVS 2205-2 Supplement 6	(2015-01) Draft	Calculation of tanks and apparatus made of thermo- plastics – Vertical round, non-pressurised tanks – Shell construction method	298
DVS 2205-2 Supplement 6	(2011-01)	Calculation of tanks and apparatus made of thermo- plastics – Vertical round, non-pressurised tanks – Shell construction method	301
DVS 2205-2 Supplement 7	(2015-01) Draft	Calculation of tanks and apparatus made of thermo- plastics – Vertical round, non-pressurised tanks – Ring-supported conical bottom	304
DVS 2205-2 Supplement 7	(2012-01)	Calculation of tanks and apparatus made of thermo- plastics – Vertical round, non-pressurised tanks – Ring-supported conical bottom	311
DVS 2205-2 Supplement 8	(2015-01) Draft	Calculation of tanks and apparatus made of thermo- plastics – Vertical round non-pressurised tanks – Example of a ring-supported conical bottom	318
DVS 2205-2 Supplement 8	(2012-01)	Calculation of tanks and apparatus made of thermo- plastics – Vertical round non-pressurised tanks – Example of a ring-supported conical bottom	321
DVS 2205-2 Supplement 9	(2015-01) Draft	Calculation of tanks and apparatus made of thermo- plastics – Vertical round non-pressurised tanks – Parallel-supported sloping base	324
DVS 2205-2 Supplement 9	(2012-01)	Calculation of tanks and apparatus made of thermo- plastics – Vertical round non-pressurised tanks – Parallel-supported sloping base	331
DVS 2205-2 Supplement 10	(2015-01) Draft	Calculation of tanks and apparatus made of thermo- plastics – Vertical round, non-pressurised tanks – Example of a parallel-supported sloping basen	338
DVS 2205-2 Supplement 10	(2012-01)	Calculation of tanks and apparatus made of thermo- plastics – Vertical round, non-pressurised tanks – Example of a parallel-supported sloping basen	341
DVS 2205-3	(1975-04)	Design of thermoplastic tanks and apparatuses – Welded joints	344
DVS 2205-4	(1988-11)	Calculation of thermoplastic tanks and apparatus – Flanged joints	354
DVS 2205-4 Supplement	(1996-11)	Calculation of thermoplastic tanks and apparatus – Welded flanges, welded collars – Constructive details	358
DVS 2205-5	(1987-07)	Calculation of thermoplastic tanks and apparatus – Rectangular Tanks	361
DVS 2205-5 Supplement	(1984-10)	Calculation of thermoplastic tanks and apparatus – Rectangular tanks, structural details	368
DVS 2206-1	(2011-09)	Non-destructive tests on tanks, apparatus and piping made of thermoplastics – Dimensional checking and visual inspection	373
DVS 2206-2	(2014-05) Draft	Zerstörungsfreie Prüfungen von drucklosen Behältern und Apparaten aus thermoplastischen Kunststoffen – Dichtheitsprüfung	376

DVS 2206-4	(2011-09)	Non-destructive tests on tanks, apparatus and piping made of thermoplastics – Testing with electrical high voltage	378	X
DVS 2206-5	(2011-09)	Non-destructive tests on piping made of thermoplastics – Angle measurement on welded joints executed by means of sleeve welding with an incorporated heating element (HM) and heated tool sleeve welding (HD)	380	
DVS 2207-1	(2014-07) Draft	Welding of thermoplastics – Heated element welding of pipes, piping parts and panels made out of polyethylene	382	
DVS 2207-1	(2005-09)*	Welding of thermoplastics – Heated tool welding of pipes, pipeline components and sheets made of PE-HD	397	
DVS 2207-1 Supplement 1	(2005-12)*	Welding of thermoplastics – Heated tool welding of pipes made of PE-Xa with pipeline components made of PE-HD	411	
DVS 2207-1 Supplement 2	(2013-08)	Heated tool butt welding of pipes and piping parts with high wall thicknesses or diameters made of PE	416	
DVS 2207-3	2013-03) Draft	Welding of thermoplastics – Hot-gas string-bead welding and hot-gas welding with the torch separate from the filler rod of pipes, piping parts and panels – Methods, requirements	418	
DVS 2207-3	(2005-04)*	Welding of thermoplastics – Hot-gas string-bead welding and hot-gas welding with torch separate from filler rod of pipes, pipe components and sheets – Methods, requirements	427	
DVS 2207-3 Supplement 1	(2013-03) Draft	Welding of thermoplastics – Hot gas string-bead and fan welding of pipes piping parts and panels – Welding parameters	436	
DVS 2207-3 Supplement 1	(2005-04)	Welding of thermoplastics – Hot gas string-bead and fan welding of pipes, piping parts and panels – Welding parameters	437	
DVS 2207-3 Supplement 2	(2013-03) Draft	Welding of thermoplastics – Hot-gas string-bead welding and hot-gas welding with torch separate from filler rod of pipes, pipe components and sheets – Requirements for welding equipment and accessories	438	
DVS 2207-3 Supplement 2	(2005-04)*	Welding of thermoplastics – Hot-gas string-bead welding and hot-gas welding with torch separate from filler rod of pipes, pipe components and sheets – Requirements for welding equipment and accessories	441	
DVS 2207-3 Supplement 3	(2013-03) Draft	Welding of thermoplastics – Hot gas string-bead and fan welding of pipes, piping parts and panels – Welding of fluoroplastics	443	
DVS 2207-4	(2013-03) Draft	Welding of thermoplastics – Extrusion welding of pipes, piping parts and panels – Processes and requirements	447	
DVS 2207-4	(2005-04)*	Welding of thermoplastics – Extrusion welding of pipes, piping parts and panels – Processes and requirements	458	

DVS 2207-4 Supplement 1	(2013-03) Draft	Welding of thermoplastics – Extrusion welding of pipes, piping parts and panels – Welding parameters	468
DVS 2207-4 Supplement 1	(2006-06)	Welding of thermoplastics – Extrusion welding of pipes, piping parts and panels – Welding parameters	469
DVS 2207-4 Supplement 2	(2013-03) Draft	Welding of thermoplastics – Extrusion welding of pipes, piping parts and panels – Requirements on the welding machines and welding devices	470
DVS 2207-4 Supplement 2	(2005-04)*	Welding of thermoplastics – Extrusion welding of pipes, piping parts and panels – Requirements on the welding machines and welding devices	473
DVS 2207-5	(1993-02)	Welding of thermoplastics – Welding of PE casing pipes – Tubes and tubular components	476
DVS 2207-5 Supplement 1	(1997-07)	Welding of thermoplastics – Welding of PE casing pipes – Fittings and isolating valves	498
DVS 2207-6	(2003-09)	Welding of thermoplastics – Non-contact heated tool butt welding of pipes, pipeline components and sheets – Methods, equipment, parameters	504
DVS 2207-11	(2008-08)*	Welding of thermoplastics – Heated tool welding of pipes, piping parts and panels made of PP	512
DVS 2207-12	(2006-12)*	Welding of thermoplastics – Heated tool welding of pipes, piping parts and panels made of PVC-U	524
DVS 2207-13	(2012-11)	Welding of thermoplastics – Heated tool welding of pipes, piping parts and panels made of PVC-C	531
DVS 2207-14	(2009-04)	Welding of thermoplastics – Welding by bending using a heated tool for panels made of PP and PE	538
DVS 2207-15	(2005-12)*	Welding of thermoplastics – Heated tool welding of pipes, piping parts and panels made of PVDF	543
DVS 2207-16	(2010-07)	Welding of thermoplastics – Heated tool welding of pipes and piping parts made of Polyamide 12	553
DVS 2207-25	(1989-10)	Welding of thermoplastic – Heated tool butt welding – Welding of casement sections made from PVC-U	561
DVS 2208-1	(2007-03)*	Welding of thermoplastics – Machines and devices for the heated tool welding of pipes, piping parts and panels	568
DVS 2208-1 Supplement 1	(2012-02)	Welding of thermoplastics – Tools and devices for the heated tool welding of pipes and piping parts	582
DVS 2210-1	(1997-04)	Industrial Pipelines Made of Thermoplastics – Planning and Execution, Above-Ground Pipe Systems	584
DVS 2210-1 Supplement 1	(2003-04)	Industrial piping made of thermoplastics – Design and execution, Above-ground pipe systems – Calculation example	618
DVS 2210-1 Supplement 2	(2004-07)	Industrial piping made of thermoplastics – Design and execution, Above-ground pipe systems – Recommendations for the internal pressure and leak tests	627

DVS 2210-1 Supplement 3	(2006-05)	Industrial piping made of thermoplastics – Design and execution, Above-ground pipe systems – Flanged joints: Description, requirements and assembly	638
DVS 2210-2	(2007-10)	Industrial piping made of thermoplastics – Design, structure and installation of two-pipe systems	645
DVS 2210-3	(2014-11)	Industrial pipelines made of thermoplastics – Planning and installation – Underground pipe systems	671
DVS 2211	(2005-04)*	Welding of thermoplastics – Welding fillers – Marking, requirements and tests	687
DVS 2212-1	(2006-05)*	Qualification testing of plastics welders – Qualification Test Groups I and II – Hot gas welding with the torch separate from the filler rod (WF), highspeed hot gas welding (WZ), heated tool butt welding (HS), sleeve welding with an incorporated electric heating element (HM), heated tool sleeve welding (HD) and hot gas extrusion welding (WE)	691
DVS 2212-1 Supplement 1	(2006-05)*	Qualification testing of plastics welders – Qualification Test Groups I and II – Planned monitoring of the certified plastics welders according to DVS 2212-1	705
DVS 2212-3	(1994-10)	Testing of plastics welders – Examination Group III – Lining membranes in geotechnical and hydraulic engineering	707
DVS 2212-4	(2013-06)	Qualification testing of plastics welders; welding of PE casing pipes – Pipes and piping parts	723
DVS 2213	(2010-12)	Specialist for plastics welding	733
DVS 2213 Supplement 1	(2010-12)	Qualification testing regulations for the qualification test to become a specialist for plastics welding	735
DVS 2215-1	(2010-09)	Heated tool welding of mouldings made of thermoplastics in series fabrication	737
DVS 2215-2	(1996-11)	Hot plate welding of mouldings made of polyolefins (PE, PP) in volume production	748
DVS 2215-3	(1999-04)	Hot plate welding of mouldings made from amorphous thermoplastics in volume production	760
DVS 2215-3 Supplement 1	(1999-04)	Hot plate welding of mouldings made from amorphous thermoplastics in volume production – Welding parameters for amorphous thermoplastics and blends	767
DVS 2216-1	(2007-04)*	Ultrasonic welding of plastic series parts – Process description, machines and devices, influencing variables, design and quality assurance	774
DVS 2216-1 Supplement 1	(2005-09)*	DVS test specimens with an energy director for the ultrasonic welding of thermoplastics and testing conditions	798
DVS 2216-2	(2012-07)	Guide to the project sequence for the joining of thermoplastics in series fabrication	801
DVS 2216-3	(1992-08)	Ultrasonic joining of moulded parts and semi-finished parts of thermoplastic polymers in mass production – Forming with ultrasonic; staking, swaging and tamping	807

DVS 2216-4	(1992-08)	Ultrasonic joining of moulded parts and semi-finished parts of thermoplastic polymers in mass production – Insertion of metal parts and other materials with ultrasonic	810
DVS 2216-5	(1996-08)	Ultrasonic joining of moulded parts produced of thermoplastic polymers in mass production, manufacture of horns	812
DVS 2216-6	(2013-12)	Ultrasonic joining of mouldings and semi-finished products made of amorphous thermoplastics in series fabrication	819
DVS 2217-1	(1999-03)	Vibration welding of mouldings and semi-finished products made of thermoplastic polymers in series production	831
DVS 2217-2	(2002-12)	Vibration welding of mouldings and semi-finished products made of thermoplastic polymers in series production: Mouldings made of polyamides	840
DVS 2218-1	(2010-06)	Welding of thermoplastics in series fabrication – Rotational friction welding – Installations, procedures and characteristics	844
DVS 2218-1 Supplement 1	(2013-12) Draft	Welding of thermoplastics in series fabrication – Rotational friction welding of mouldings made of polyolefins (PE and PP)	849
DVS 2218-2	(2003-04)*	Welding of thermoplastics in series fabrication – Rotational friction welding of mouldings made of polyolefins (PE and PP)	852
DVS 2218-3	(2006-04)*	Welding of thermoplastics in series fabrication – Rotational friction welding of mouldings and semi-finished products made of polyamides (PAs)	859
DVS 2219-1	(2005-04)*	High-frequency joining of thermoplastics in series fabrication	864
DVS 2219-2	(2005-04)*	Thermocontact welding of thermoplastic films (polyolefins)	870
DVS 2220	(2011-05)	Qualification testing of plastics laminators and adhesive bonders – Laminates as well as laminate and adhesive-bonded joints between GFRPs (UP-GF and EP-GF)	876
DVS 2220 Supplement 1	(2011-05)	Qualification testing of plastics laminators and adhesive bonders – Fabrication of Test Piece I.1/II.1 – Joint for a pipe nozzle in a panel	883
DVS 2220 Supplement 2	(2011-05)	Qualification testing of plastics laminators and adhesive bonders – Fabrication of Test Piece II.2 – Building up a new laminate	885
DVS 2221	(2010-12)	Qualification testing of plastics adhesive bonders – Pipe joints between PVC-U, PVC-C and ABS with solvent-based adhesives	887
DVS 2225-1	(1991-02)	Joining of Lining Membranes made from Polymeric Materials (Geomembranes) in Geotechnical and Hydraulic Application – Welding, Bonding by Adhesives, Vulcanising	894

DVS 2225-2	(1992-08)	Joining of lining membranes – Made of polymer materials in geotechnical and hydraulic engineering – Site testing	901
DVS 2225-3	(1997-07)	Joining of sealing sheets made of polymeric materials in earthwork and water engineering – Requirements on welding machines and welding devices	911
DVS 2225-4	(2006-12)*	Welding of sealing sheets made of polyethylene (PE) for the sealing of dumps and contaminated sites	915
DVS 2225-5	(2011-03)	Welding of sealing sheets made of thermoplastics in tunnel construction	934
DVS 2226-1	(2000-09)	Testing of fused joints on liners of polymer materials – Testing procedure, requirements	947
DVS 2226-2	(1997-07)	Testing of fused joints on liners of polymer materials – Lap shear test	949
DVS 2226-3	(1997-07)	Test of fusions on PE liners – Peeling test	951
DVS 2226-4	(2000-11)	Testing of fused joints on liners of polymer materials – Tensile creep test on PE	953
DVS 2227-1	(2004-08)*	Welding of semi-finished products made of high-density polyethylene (PE-HD) for the sealing of concrete structures in the field of ground water protection and for corrosion protection	957
DVS 2230-1	(2003-07)	Welding of plastic series parts – Quality assurance and testing	977
DVS 2231	(2008-12)*	Above-ground tanks, apparatus and piping made of thermoplastics – Guide to quality assurance	997
DVS 2240-1	(2005-05)*	Thread inserts for the joining of mouldings made of plastics	1000
DVS 2241-1	(2003-07)*	Direct screwing into mouldings made of plastics	1007
DVS 2241-1 Supplement 1	(2007-10)*	Examples – Direct screwing of mouldings made of plastics and additional elements for thin-walled components	1015
DVS 2242-1	(2011-04)	Mechanical joining of plastic components – Snap joints	1022
DVS 2242-1 Supplement 1	(2011-04)	Mechanical joining of plastic components – Snap joints – Examples	1030
DVS 2280	(2010-12)	DVS® foundation course about the processing of semi-finished products made of thermoplastics	1036
DVS 2281	(2004-09)	DVS® course for plastics welders in Qualification Test Group I	1038
DVS 2282	(2004-09)	DVS® course for plastics welders in Qualification Test Group II	1040
DVS 2283	(2009-11)	DVS® course for plastics welders in Qualification Test Group III	1042
DVS 2284	(2004-09)	DVS® course for plastics welders – PE shell pipes; Preparation for the welder qualification test according to the DVS® 2212-4 guideline	1044